



PRODUCT NEWS

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LEXAN® FR 700-701/FR 25A FILM FROM AUBURN

DESCRIPTION

Lexan FR 700-701/FR 25A is an opaque, flame retardant polycarbonate film, available in black and white. With a UL94V-O listing at $\geq .010"$, this film meets stringent requirements for a wide range of electrical and electronic applications.

UL File Number: E61257(R)

COLORS

- Black
- White

Potential applications include:

- power supply insulation
- disc drive insulation
- bus bar insulation
- keyboard insulation
- TV/monitor insulation
- PC board insulation
- business equipment insulation
- foil laminated for shielding

CONFIGURATION

Finish: Velvet/fine matte
 Standard Roll Width: 48"
 Minimum Gauge: .010"
 Standard Gauges: .010", .017"
 Custom Gauges: .011" - .030"

**These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your Auburn customer service representative.*

TYPICAL PROPERTY VALUES*

Property	Test Method	Units	FR 700 Value
PHYSICAL			
Specific Gravity	ASTM D792	—	1.32
Area Factor	Calculation	ft ² /lb/mil	145.75
Water Absorption, Equil., 24 Hrs	ASTM D570	m ² /lb/mil %	13.54 0.28
MECHANICAL			
Tensile Strength	ASTM D882	psi	
@ Yield			9,500
Ultimate			8,800
Tensile Modulus	ASTM D882	psi	31,000
Elongation	ASTM D882	%	25-50
Tear Strength			
Initiation	ASTM D1004	g/mil	770-910
Propagation	ASTM D1922	g/mil	16-40
Puncture Resistance	ASTM D1048	lb/in	332
THERMAL			
Tensile Heat Distortion @ 50 psi	ASTM D1637	°C	150
Heat Deflection Temp. @ 254 psi	ASTM D648	°C	135
Thermal Conductivity	ASTM C177	Watt/M-°C	0.19
Glass Transition	DSC	°C	156
ELECTRICAL			
Dielectric Strength (@ 10 mils)	ASTM D149	Volts	17,000
Dielectric Constant @ 25°C, 50% RH	ASTM D150	—	
@ 60 Hz			2.9
@ 1,000 Hz			2.8
@ 1,000,000 Hz			2.8
Dissipation Factor @ 25°C, 50% RH	ASTM D150	—	
@ 60 Hz			0.0026
@ 1,000 Hz			0.0028
@ 1,000,000 Hz			0.0117
Volume Resistivity @ 25°C, 50% RH	ASTM D257	ohm-cm	10 ¹⁶
Surface Resistivity @ 25°C, 50% RH	ASTM D257	Ω/□	10 ¹⁵
FLAMMABILITY			
UL Flammability	UL Bulletin 94	—	V-0, ≥ 10 mil
Oxygen Index	ASTM D2863	—	33
Flash Point		—	440°C
Self-Ignition Temperature		—	605°C
FMVSS-302	ASTM D618	—	All Pass
NFPA 258-NBS	ASTM E662	—	D(4) = 6
Smoke Chamber Test (10 mil)		—	D(max) = 36
Horizontal Burn Rate	D635	—	
Extent of Burn			1.4 in
Burn Time			5 sec

*This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions. ®Registered trade mark of GE.

(continued on reverse)

AGENCY SUMMARY:

LEXAN FR-700-701 film has been tested under a number of agency testing protocols including UL 746A and UL 746B, IEC Publication 85 and CSA C22.2 Class 9052 30. The tables below summarize the UL and CSA listings for LEXAN FR 700-701.

In addition to the significant breadth of CSA and UL listing that LEXAN FR 700-701 has received, GE Plastics has indicated that its production facility has been registered by The British Standards Institute to the International Organization for Standardization, ISO 9002 Standards for Quality.

UL LISTING SUMMARY

File #E61257(R)

Material	Color	Thickness		UL-94 Flame Rating	Relative Thermal Index			Performance Level Categories (PLC's)				
		mils	mm		Elect.	Mechanical		H W I	H A I	H V T R	D 4 9 5	C T I
						With Elong.	Without Elong. @ Tensile					
LEXAN FR-700 (FR7+)	bk	10-14	.25-.35	V-0	130	125	130	1	0	---	---	3
	bk	15-29	.38-.74	V-0	130	125	130	0	0	---	---	3
	bk	≥ 30	≥ .76	V-0	130	125	130	0	0	---	---	3

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CSA LISTING SUMMARY

File #LR84942

Material Type	Minimum Thickness		Temp. Class	Requirements in Standard								
	mm	in		CSA C22.2 No.				IEC No.				
				1-M1990	6-M1984	66-1988	223-1987	2 3 4	9 5 0	6 5 0	9 5 0	
LEXAN FR-700	.25	.010	130°C	A	A	A	A	A	A	A	A	A

Note: "A" indicates compliance with all of the requirements of the indicated agency standard.

Fold Endurance (MTI)

.0100 inch (0.25mm)

ASTM D2176-69

Double Folds 45

0.020 inch (0.50mm)

ASTM D2176-69

Double Folds 20

*Applies to LEXAN FR 25A only

FOR MORE INFORMATION

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